

CAPE-OPEN interface boosts your engineering workflow

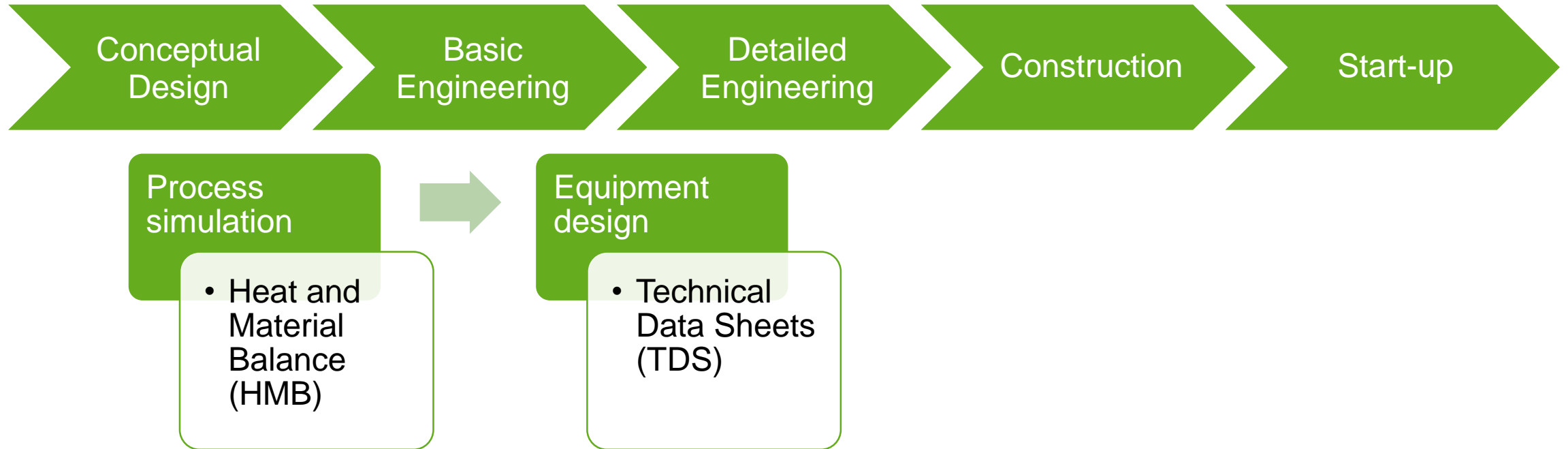
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BASF SE, Ludwigshafen, Germany

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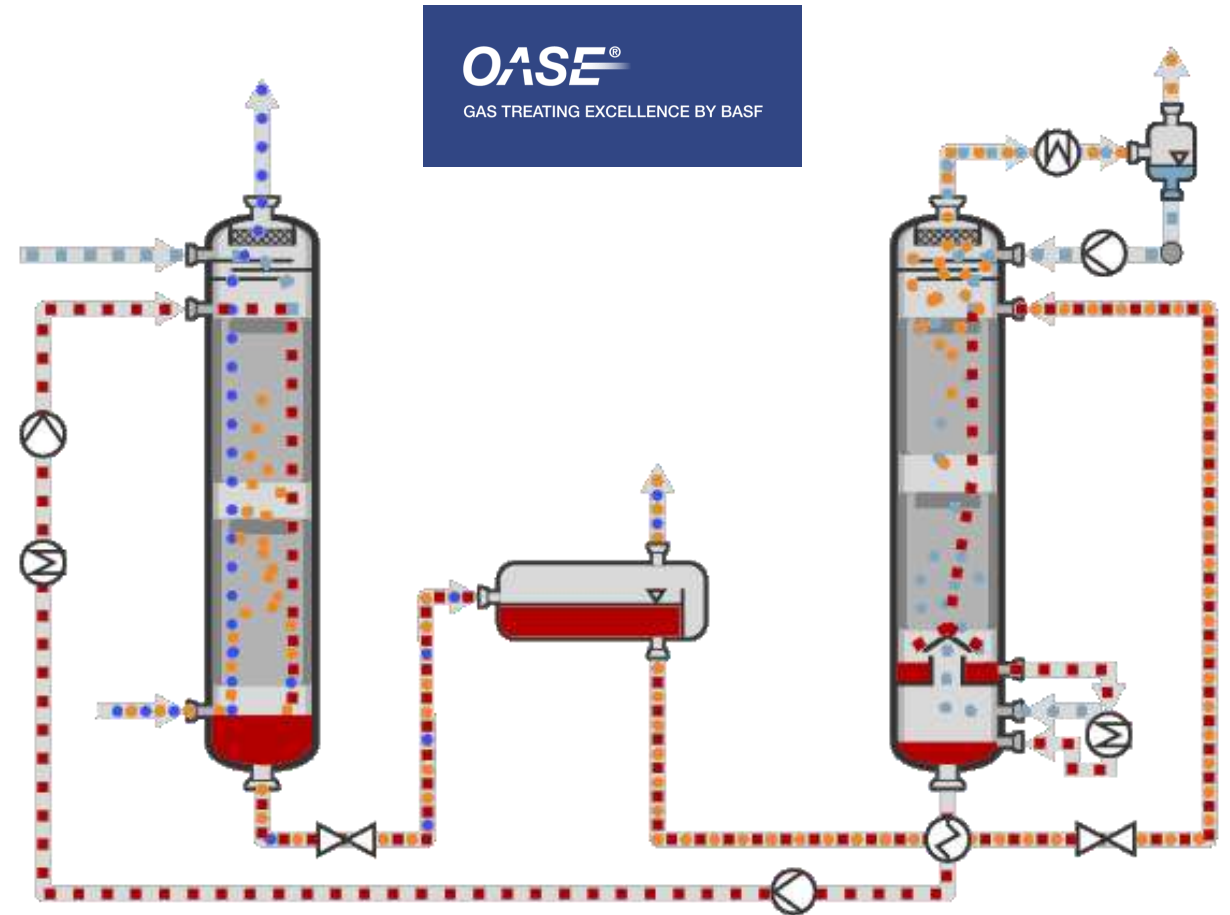
Motivation



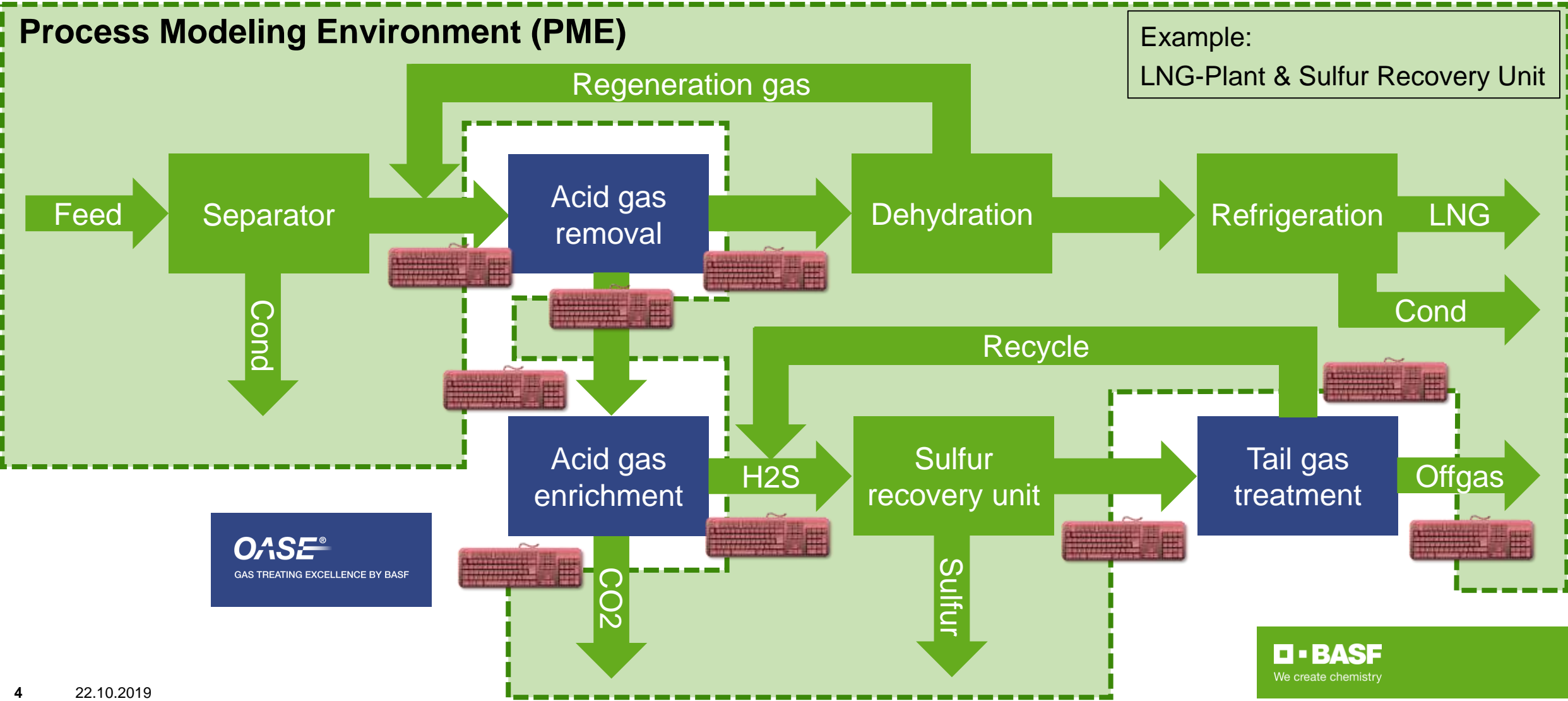
- Challenge in **engineering workflow** for designing of production plants:
 - ▶ In case of a **special model of unit operation** is required, which
 - ▶ is only **available in inhouse tool or in proprietary simulation tool**

Example

- BASF's OASE[®] gas treatment technology for removal of acid gases
- Acid gas removal unit (AGRU) is part of large production plants
 - ▶ LNG plants / natural gas processing plants
 - ▶ Ammonia plants / synthesis gas plants
 - ▶ Others
- Proprietary simulation tool OASE connect:
 - ▶ Allows rigorous calculation of BASF's OASE[®] gas treatment technology
 - ▶ Is provided as server client application



Workflow with standalone OASE connect simulation tool: Manual transfer of input and output data required



Disadvantages of manual data transfer in current workflow

- Engineering workflow interrupted
- Time and resource consuming
- Prone to errors and inconsistencies
 - ▶ During creation of heat and material balance
 - ▶ When processing change requests
- Complicates collaboration as a global team, if e.g.
 - ▶ Heat and material balance
 - ▶ Technical data sheetsare generated in different office locations

CAPE-OPEN interface – What are we talking about?

■ CAPE = Computer Aided Process Engineering

Process Modelling Environment (PME)

Flow sheet simulator, e.g.

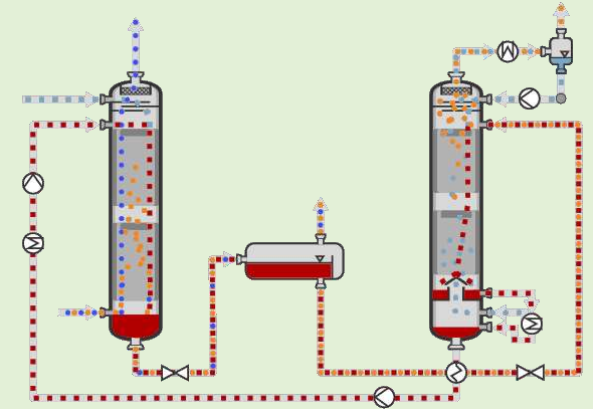
- Aspen Plus®
- Aspen HYSYS®
- COFE
- ProMax®
- Pro/II
- UniSim® Design
- ...

CAPE-OPEN Standard

- Defines **rules** and an **interface** to allow communication between CAPE applications
- CAPE-OPEN interface available for **thermodynamic models** and for **unit operations**

Process Modelling Component (PMC)

Special model of unit operation:



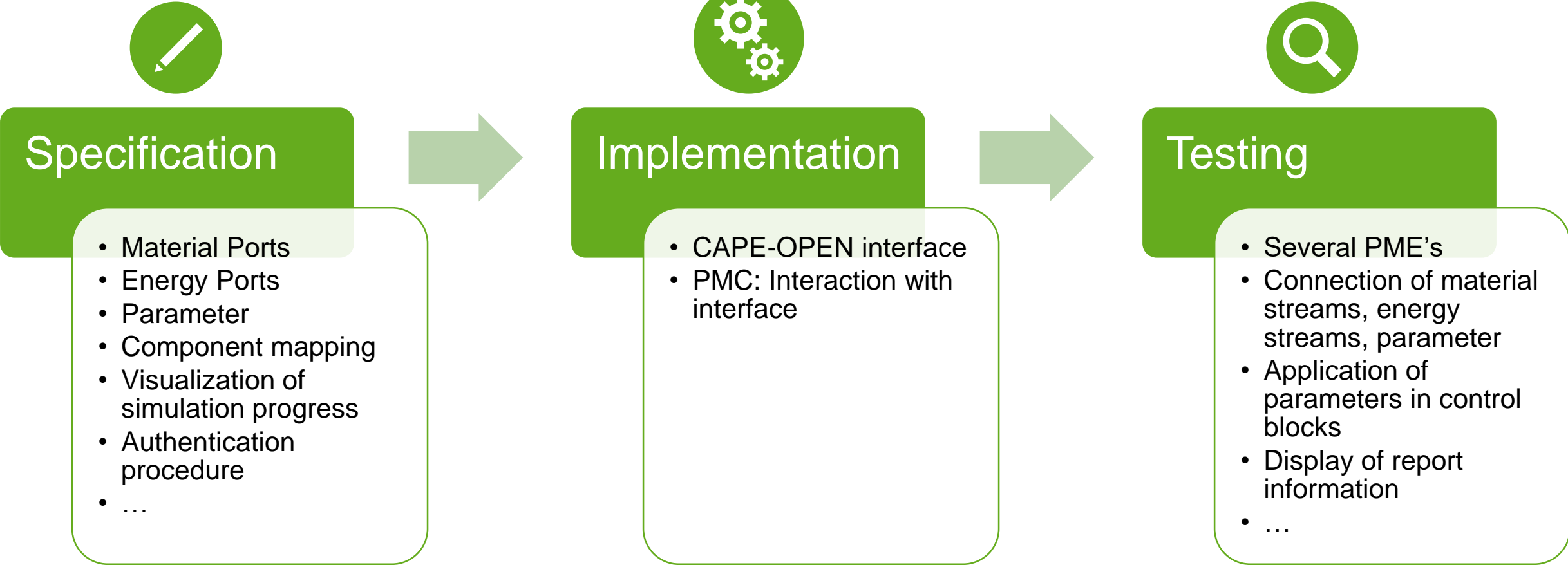
CAPE-OPEN interface allows communication between PME and PMC

Process Modeling Environment (PME)

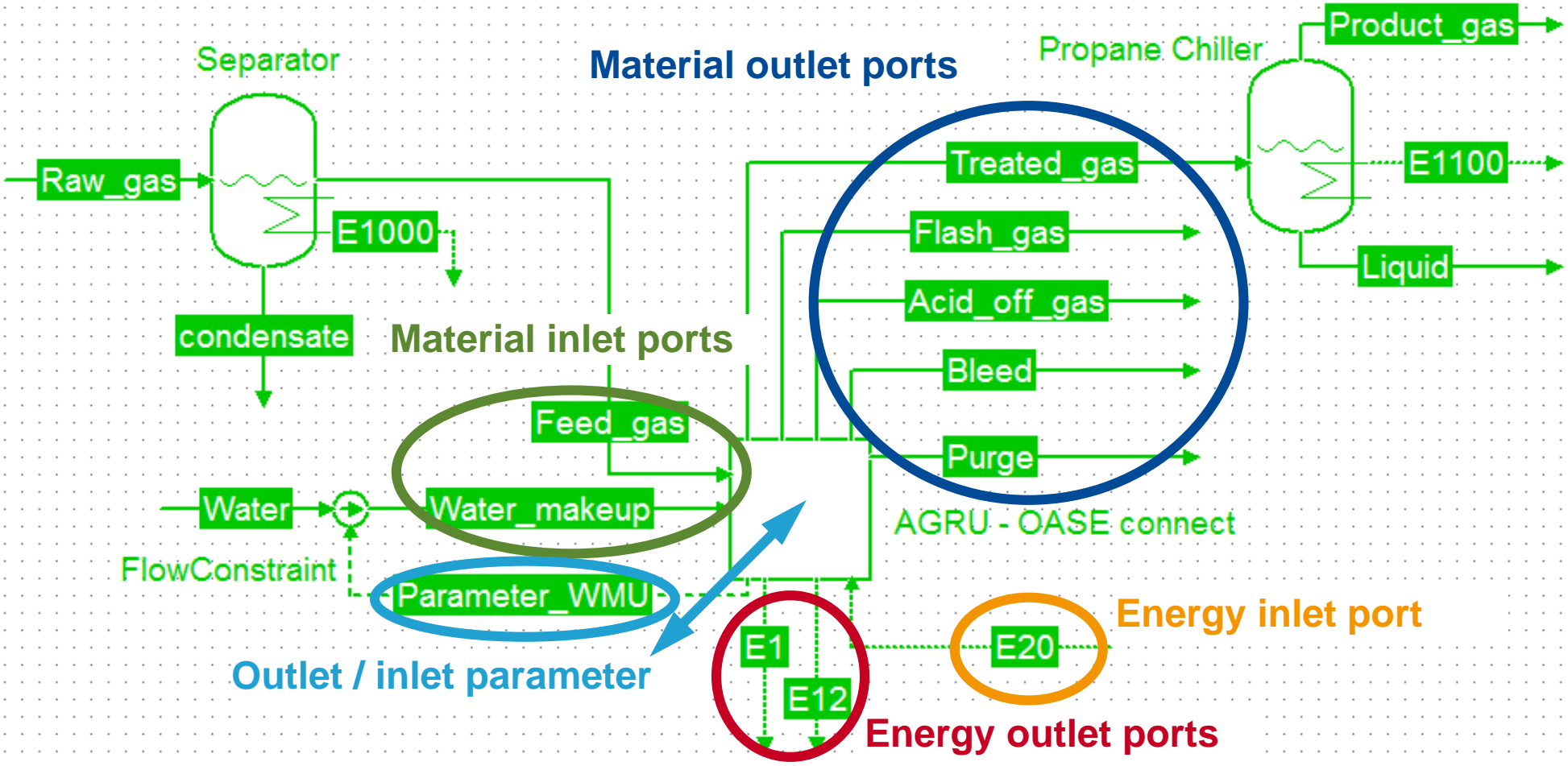
CAPE-OPEN Interface for unit operation



Realization of CAPE-OPEN interface



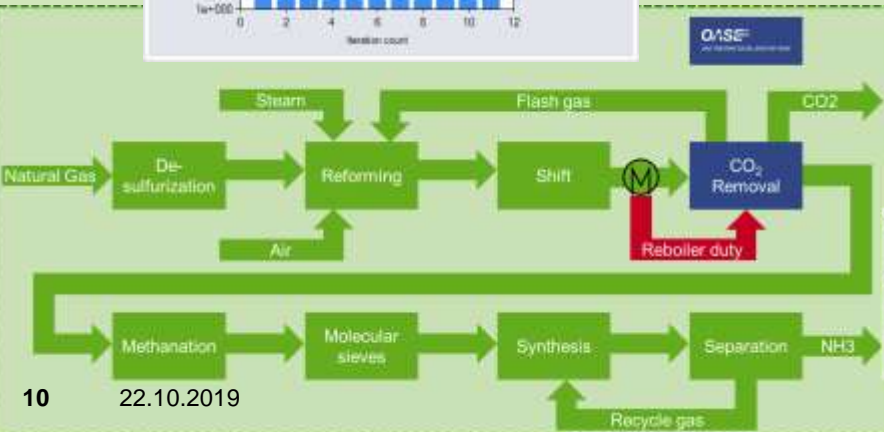
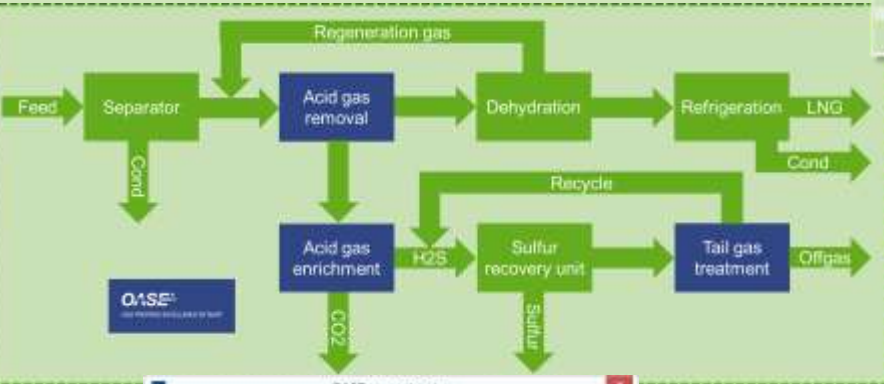
Example: OASE connect embedded into COFE



from COFE (CAPE-OPEN Flowsheeting environment) © 2018

Interaction between PME and OASE connect via CAPE-OPEN interface

Process Modeling Environment (PME)



CAPE-OPEN interface

Calculation in PME

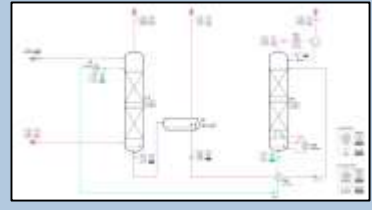
CAPE-OPEN interface



OASE connect input

Calculation in OASE connect

OASE connect output



BASF Server



Testing Experience and Feedback

■ Main observations from testing with several PME's

- ▶ Some PME's do not allow connection of energy streams
- ▶ Some persistence issues when loading a saved PME input file
- ▶ Issues with update of PME status information when editing CAPE-OPEN unit operation /w or /wo input changes (ICapeUtilities::Edit)
- ▶ Units of measure of parameters of CAPE-OPEN unit operation are not shown in some PME's
- ▶ ...

■ User feedback:

- ▶ Is embedding of CAPE-OPEN interface into equation oriented (EO) simulation possible?
- ▶ Can simulation results of internal streams be displayed in the stream table of the PME?
- ▶ ...

Embedding OASE[®] connect into a Process Modeling Environment via the CAPE-OPEN interface

Benefits:



Provide a **fully closed heat and material balance** as basis for the **generation of technical datasheets** and **further equipment design**



Changes in operating or design parameters are automatically reflected in all connected downstream engineering steps



Boosts the **efficiency of collaboration** in **teams with a global setup**



Significant savings in

Time



Resources



Money

