

# UNIT SIG report

**Krishna Murthy Penukonda**  
**CAPE-OPEN 2016 Annual Meeting**  
**Linde Engineering, Pullach, Germany**  
**October 5<sup>th</sup> & 6<sup>th</sup> , 2016**

# Outline

- **Report Period: Sep 2015 till Oct 2016**
- **Key responsibilities**
- **Members**
- **Update on Petroleum Fractions specification**
- **Objectives for 2016/2017**

# Responsibilities

- **Maintain and publish the standard**
- **Respond to issues raised by developers and users**
- **Prioritize registered issues and give recommendations on solutions**
- **Promote and support the use of the CAPE-OPEN interface for Unit Operations**

# Unit SIG Members

- **Members:**
  - **Krishna Murthy Penukonda (Schneider Electric)**
  - **Michel Pons (CO-LaN)**
  - **Richard Baur (Shell Global Solutions)**
  - **Jasper van Baten (AmsterCHEM)**
  - **Michael Hlavinka (Bryan Research & Engineering)**
  
- **Join? Contact Krishna Murthy Penukonda**
  
- **Monthly phone meetings**
  - **Follow them on website**

# Update on Petroleum Fractions specification

- **Scope and Requirements sections are updated.**
- **Clarifications on the functionality with examples.**
- **State diagrams and Sequence diagrams are added.**

# Petroleum Fractions: scope

- **The specification is developed for communication between Ref-Unit and PME.**
- **The communication between Property Package and PME is not considered in the scope of this specification.**
- **Curve properties are not considered in the scope of this specification.**

# Petroleum Fractions: clarifications

- **Clarification:**

- **Issue:**

- How to deal with multiple feeds containing different pseudo compound slates for a given Unit Operation?

# Petroleum Fractions: clarifications

## ▪ Options:

### (A) Process Modelling Environment responsibility:

- Cons: Nil
- Pros:
  - PME already knows which pseudos are the same and which are not
  - Scenario works for non-petroleum unit operations  
(Compound sets consistent on all Ports)

### B) Unit Operation responsibility:

- Cons:
  - The Unit Operation must detect different pseudos
  - PME must provide means to do so  
(for example require different names for different pseudos)
- Pros:
  - Scenario allows for different stream types connected to a unit (e.g. heat exchangers)



# Petroleum Fractions: clarifications

## ▪ Chosen solution

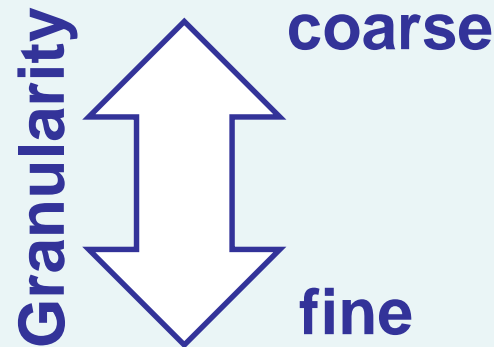
- PME has responsibility for making uniform compound slates on all Ports of a Unit Operation
- This responsibility for equal feed compounds only pertains to petro streams.

# Petroleum Fractions: clarifications

- Clarification on granularity:

- Refinery properties may be specified in different levels of granularity.

- Bulk property
- Curve property
- Compound property



- A Ref-UNIT should set a property in the finest granularity that it can predict, preferably the values for each pseudo-compound.  
(contd...)

# Petroleum Fractions: clarifications

- **Clarification on granularity:**
  - **The PME may store the property in any chosen granularity provided it must be able to return the property in the granularity it was specified.**
    - **Example 1: if the Unit Operation specifies a bulk value of a property, requesting the bulk value of the same property should always return the specified value.**
    - **Example 2: if the Unit Operation specifies the compound values of a property, the Material Object must be able to return consistent compound values.**

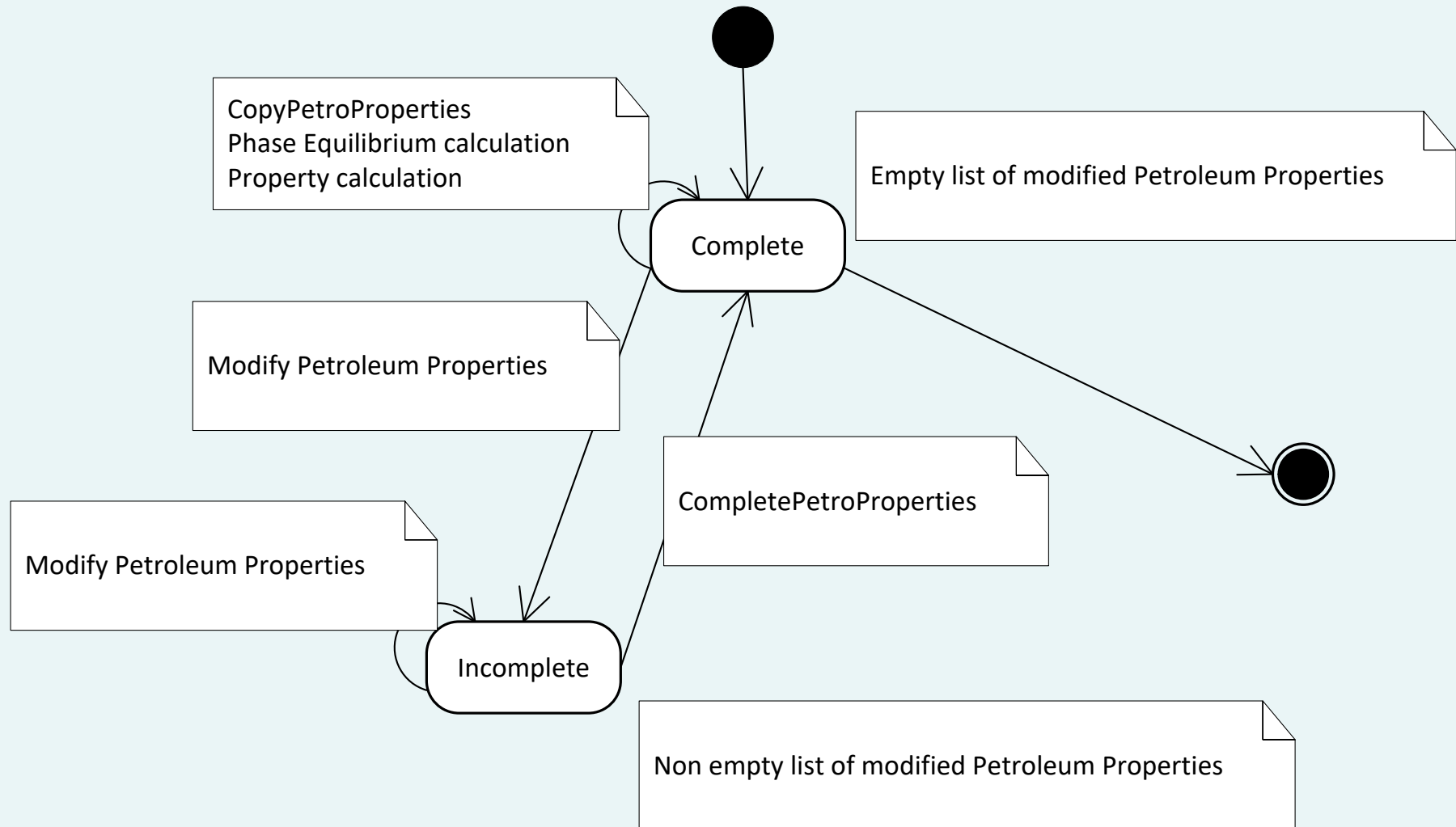
(contd...)

# Petroleum Fractions: clarifications

- **Clarification on granularity:**
  - **A Ref-UNIT may not set conflicting granularities of any given property.**
    - Example: a Ref-UNIT that predicts sulphur content should predict compound sulphur content if it can, or bulk sulphur content if it can, but not both.
  - **A Ref-UNIT may request bulk or compound representations of a property at the feed.**
  - **A Ref-UNIT may specify a bulk or a compound representation of a property at the outlet.**

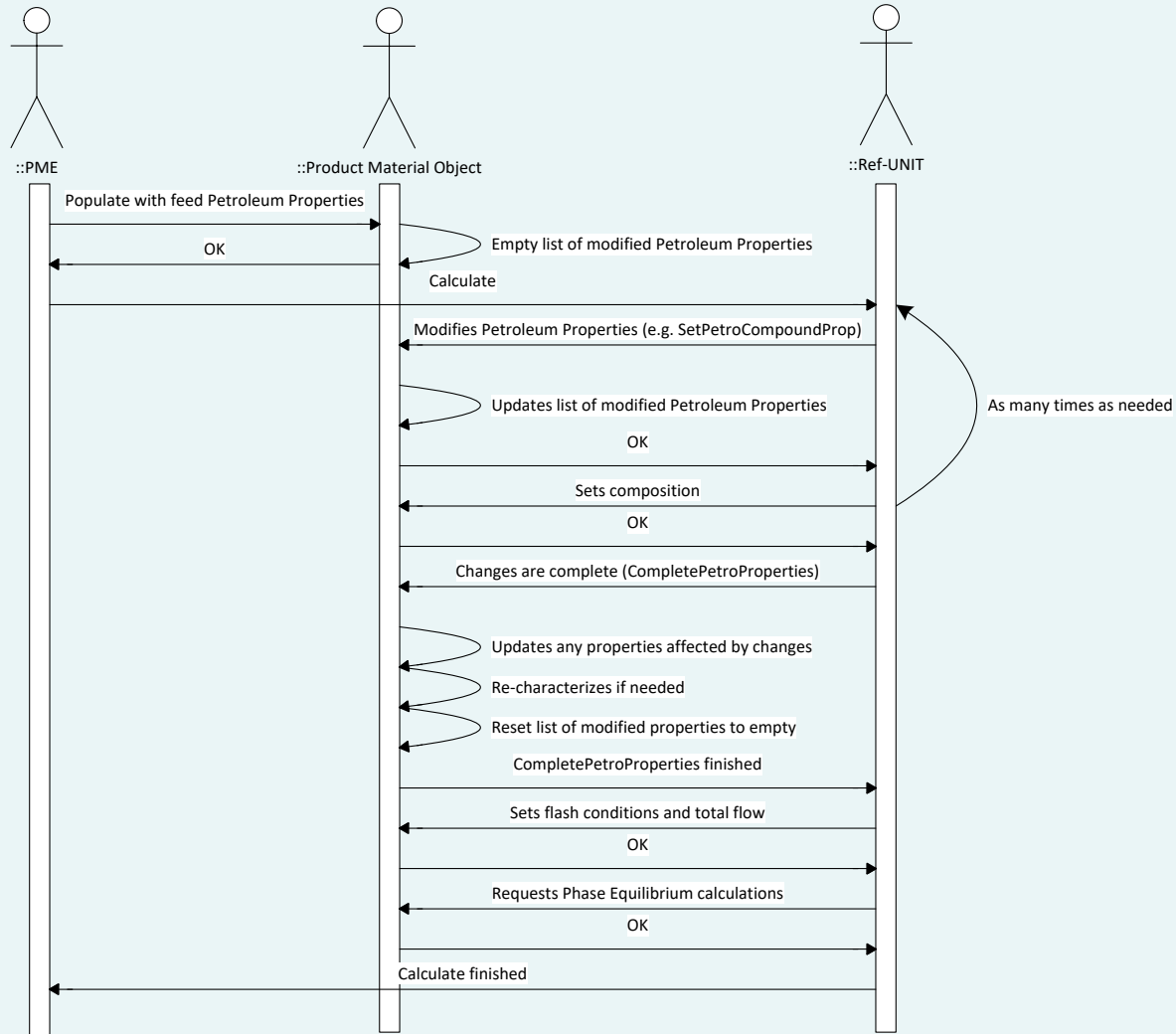
# Petroleum Fractions: state diagram

## States of Material Object



# Petroleum Fractions: sequence diagram

## Sequence Diagram: calculation of a Ref-UNIT



# Objectives for 2016/17

- **Petro Fractions**
  - **Submit specification for Request For Comments**
  - **Publish Petroleum Fractions specification**
  - **Produce an IDL against the textual specification**
- **Continue to maintain Unit specification and E&C**
- **Prepare for COBIA**
- **Dynamic unit / Equation-oriented**
  - **on hold until business cases justify action**