## **Thermo SIG Progress Report 2019**

Sergej Blagov, Jasper van Baten, Mark Stijnman, Michel Pons, BASF / Germany
AmsterCHEM / Spain
Shell Global Solutions / The Netherlands
CO-LaN / France



### **Thermo SIG Annual Report: Charter**

#### Task:

Develop, maintain and promote Thermodynamic and Physical Properties interface specifications

#### Key Responsibilities:

- Maintain and manage existing interface specifications
- Assess expansions of interface specifications
- Manage the development of expansions
- Help organizations to develop implementations



# **Thermo SIG Annual Report: Membership**

- Sergej Blagov
- Michel Pons
- Mark Stijnman
- Jasper van Baten
- Ryan Liu
- Bjørn Maribo-Mogensen
- Richard Szczepanski
- Suphat Watanasiri
- Jian Yong (Jim) Yang

- BASF (co-leader)
- CO-LaN
- Shell Global Solutions
- AmsterCHEM (co-leader)
- Honeywell Process Solutions
- Hafnium Labs
- KBC Advanced Technologies Ltd
- Aspen Technology, Inc.
- Honeywell Process Solutions



# Summary of activities 2018-2019

- Errata Thermo 1.1
  - Diffusion coefficients and more
  - RFC finished December 2018: few responses
  - Ready for public release pending MB approval
- Material Template System
  - Several issues identified with current System
  - New System proposed to M&T SIG



## **Summary of activities 2018-2019**

- Custom Data interface specification
  - RFC finished December 2018: many comments received.Thanks!
  - Modifications made in response to comments
  - Ready for public release pending MB approval
- Chemical Reactions interface specification v1.1
  - Finalized heat of reaction, introduced Reduced Reaction set
  - Ready for RFC except for revision of Manager Common Interface



# Goals set for 2019: comparison with expected

- RFC initiated for Custom Data
  - Analysis of comments



- RFC for Reactions
  - Need to complete heat of reaction issues



- - Reduced Reaction Set



 Develop a common Manager interface (e.g. for Property Package Managers): still on-going

# **Errata Thermo & Physical Properties 1.1**

- As discussed at CAPE-OPEN 2018 Annual Meeting
- Three new properties:
  - $\circ$  diffusionCoefficientAtInfiniteDilution:  $D_{i,j,x_i \to 1}$
  - $\circ$  diffusionCoefficientMaxwellStefan:  $D_{i,j}$
  - $\circ$  diffusionThermodynamicFactor:  $\Gamma_{i,j} = \delta_{i,j} + x_i \frac{\partial \ln \gamma_i}{\partial x_j}\Big|_{T,P,x_{k,k\neq j}}$

- Ambiguous property 'diffusionCoefficient' deprecated
- Comments received through RFC are positive



# Clarifications Thermo & Physical Properties 1.1

#### **Additional clarifications:**

(see E&C document for details)

- Phase Attribute
- Phase Identification
- Phase Consistency at Phase Equilibrium
- Continuity of Phase Properties
- Behaviour Expected From Material Object during CalcEquilibrium
- Phase Status
- Surface Tension
- Naming of Material Objects
- Re-establishing Connection Between PME and Property Package
- Number of Values Returned and Order



# **Issues with Material Template System**

- Problem of scoping / responsibility
  - ICapeThermoMaterialTemplate belongs to THRM
  - ICapeMaterialTemplateSystem belongs to COSE
- Problem with ICapeThermoMaterialTemplate
  - SetProp(property, values): what does it mean?
  - Only one other function: CreateMaterialObject
  - No need to create an object for creating an object



### New interface proposal

- ICapeThermoMaterialTemplate +
   ICapeMaterialTemplateSystem =
   ICapeThermoMaterialTemplates
  - Better name?
  - Belongs to THRM
- Two members:
  - Property MaterialTemplateList as CapeArrayString
  - CapeInterface CreateMaterialObject(templateName)
- Proposed to M&T SIG in February 2019
  - Names modified since this proposal
- Thermo SIG recommends use of new interface in COBIA



### **Custom Data**

- Custom Data summary:
  - Allows storage of PMC's specific data on Material Object
    - Custom Data Container is the per-Material-Object storage
    - Custom Data Source is the PMC that stores the data
  - A means to improve performance of chemical equilibrium calculation

- Modification following RFC:
  - Custom Data Source notified of thermodynamic configuration changes
  - More efficient than discarding/re-creating Custom Data Containers



### Reaction interface: Heat Balance

Generic approach introduced

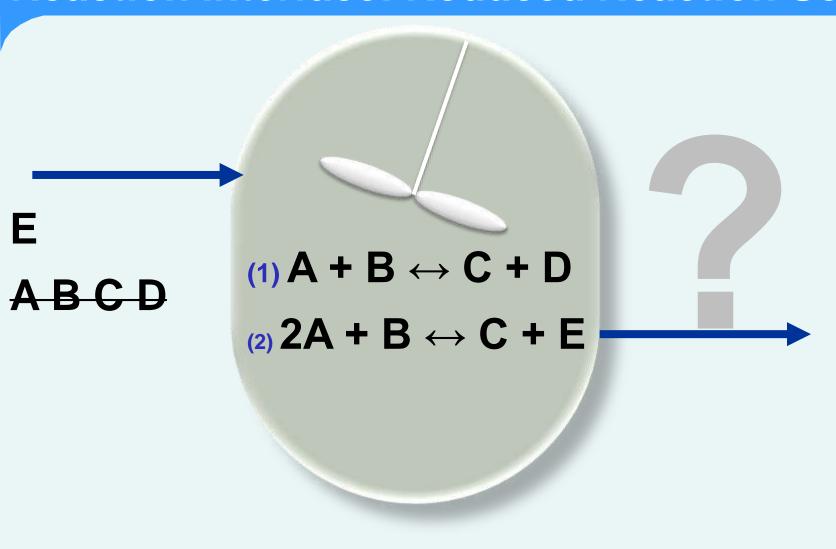
$$\Delta h_r^{exp} = \frac{Q}{\Delta \xi} = \frac{(N^* + \Delta \xi * \Sigma \nu_i) * h(T^*, P^*, \mathbf{n}^* + \Delta \xi * \mathbf{v}) - N^* * h(T^*, P^*, \mathbf{n}^*)}{\Delta \xi}$$

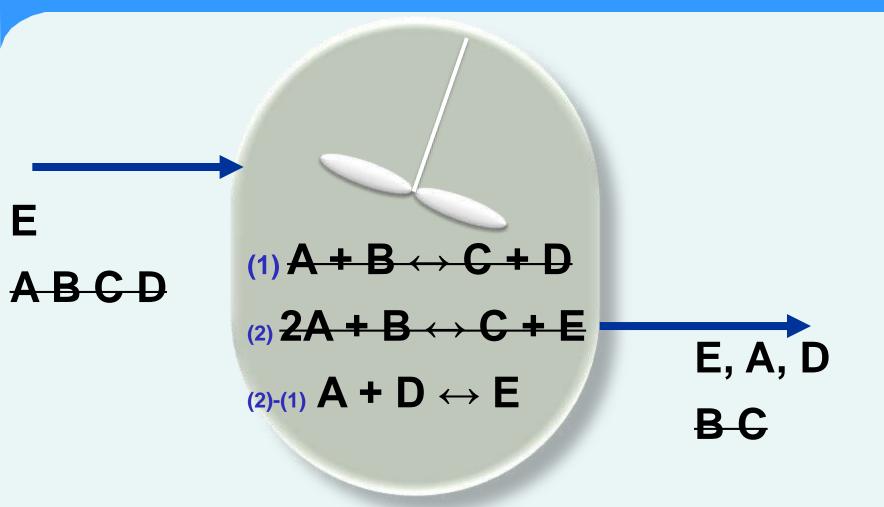
$$\downarrow \Delta \xi \to 0$$
known to CRS 
$$\Delta h_r = (\Sigma \nu_i) * h(T^*, P^*, \mathbf{n}^*) + \Sigma \nu_i * \frac{\partial h}{\partial n_i} (T^*, P^*, \mathbf{n}^*)$$

$$\downarrow \Delta h_{\text{BCOR}} = \Delta h_r^{exp} - \Delta h_r (T^*, P^*, \mathbf{n}^*) - \text{constant, to be calculated once}$$

- Reaction Server: enthalpyBalanceCorrectionOfReaction
- Several examples cover most scenarios

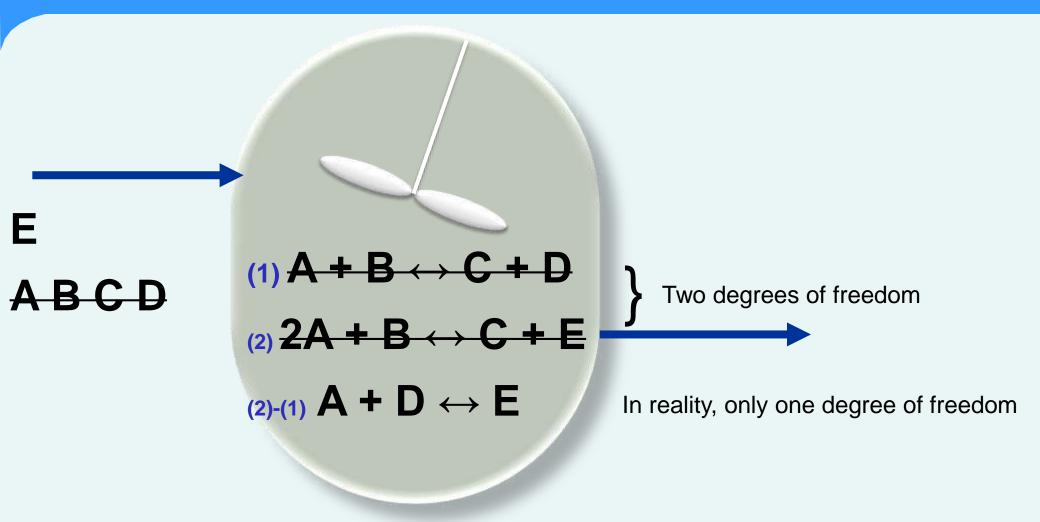






Reactions (1) and (2) may not take place by themselves, but cannot simply be discarded





System is singular when using original reactions



- If the set of reactions is not reduced, the full set of equations is degenerate
- Elimination and combination is a difficult problem, especially for many reactions
- Reactions cannot always be combined (depending on basis of equilibrium formulation)
- The responsibility for evaluating which reactions are possible,
   lies with Chemical Reaction Server, not with Reactor



- To allow transferring possible reactions: new concept "Reduced Reaction Set"
- Chemical Reaction Server provides Reduced Reaction Set based on defined compounds, defined phases and compounds absent from feed
- Reduced Reaction Set may contain new Reactions
- Lifetime of new Reactions coupled to Reduced Reaction Set lifetime
- Configuration of Material Template may require Reduced Reaction Set
- Reactor calculation may require Reduced Reaction Set

Concepts documented, methods introduced, Use Cases adapted





### **Manager Common Interface**

- Thermo 1.1 uses Property Package Manager
  - ICapePropertyPackageManager::GetPropertyPackageList
  - ICapePropertyPackageManager::GetPropertyPackage
- Complicated Use Case: depersist property package:
  - ICapePropertyPackageManager::GetPropertyPackage is used and package creation is postponed until Initialize
- Unfulfilled Use Case: create and configure property package:
  - All packages must therefore be created outside of CAPE-OPEN scope



### **Manager Common Interface**

- Requirement: two more Property Package Manager functions
  - CreateAndConfigureNewPackage
  - CreatePackageForDepersistence



### **Manager Common Interface**

- Requirement: two more <del>Property Package</del> Manager functions
  - CreateAndConfigureNewPackage
  - CreatePackageForDepersistence
- Concept of a Manager is generic (not specific to thermo)
- Hence: Manager Common Interface: ICapeManager
- Cannot change thermo 1.1 (but 1.2? 2.0?)
- Opportunity to apply new interface to Reaction Package
   Manager
- Affects all lifetime related Use Cases in Reaction spec.



### Document change: to complete

- Business cases: insufficient resources
  - Omit
- For all Use Cases:
  - Will be revised pending Manager Common interface specification
  - Manager Common interface specification to be moved out from current Chemical Reactions interface specification

# Summary and further actions

- Immediate document changes
  - Mark Use Cases related to Manager Common interface specification as under construction
  - Remove interface design on Managers
- RFC for Reactions
  - Starting November 1, 2019
- Separate document for Manager Common interface specification



### **Questions?**

### Thank you for your attention!

