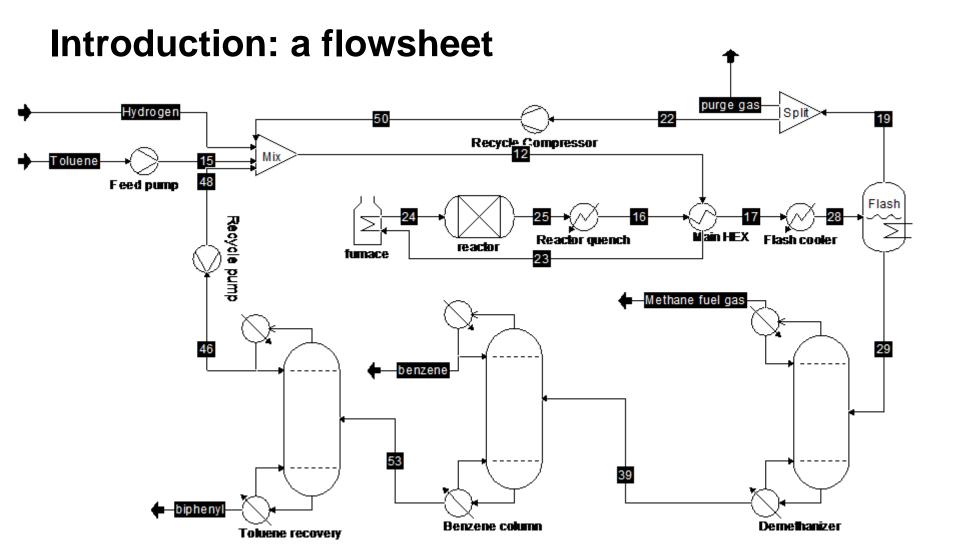
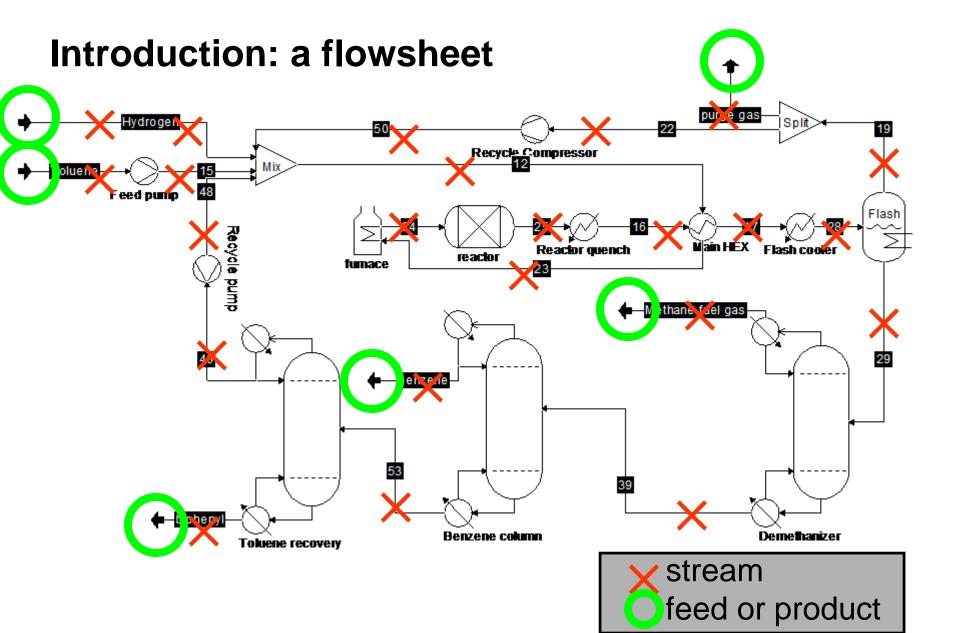


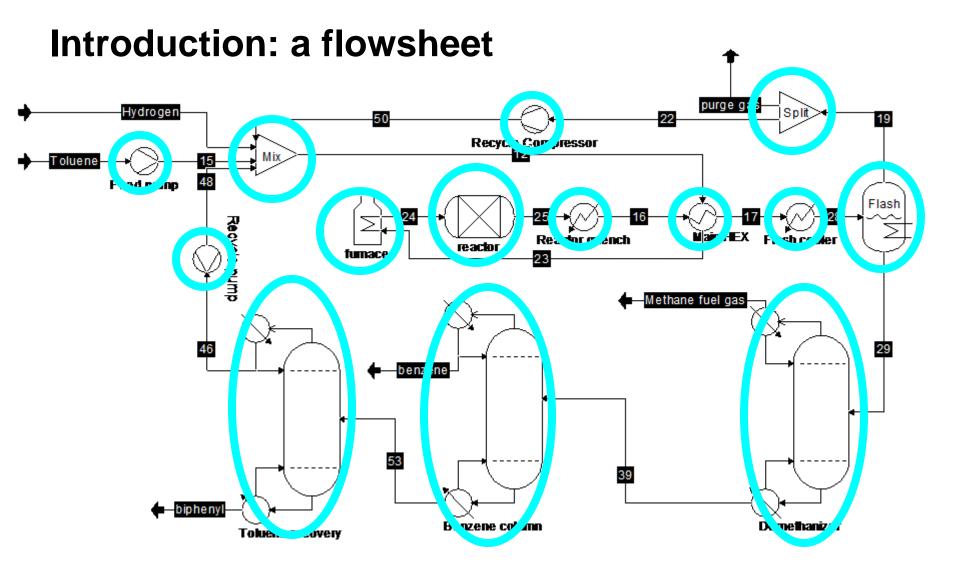
Jasper van Baten, AmsterCHEM

Presentation outline

- > Introduction: a flowsheet and its elements
- What is flowsheet monitoring?
- > Flowsheet monitoring applications
- Flowsheet monitoring and CAPE-OPEN
- Requirements on PME
- Current status







Flowsheet monitoring

Allow for an additional type of flowsheet component that

- > has access to the underlying thermodynamic engine
- has access to all streams and stream data
- > has access to all unit operations and -data
- has the ability to determine which streams are connected to which unit operations
- has the ability to perform event driven calculations

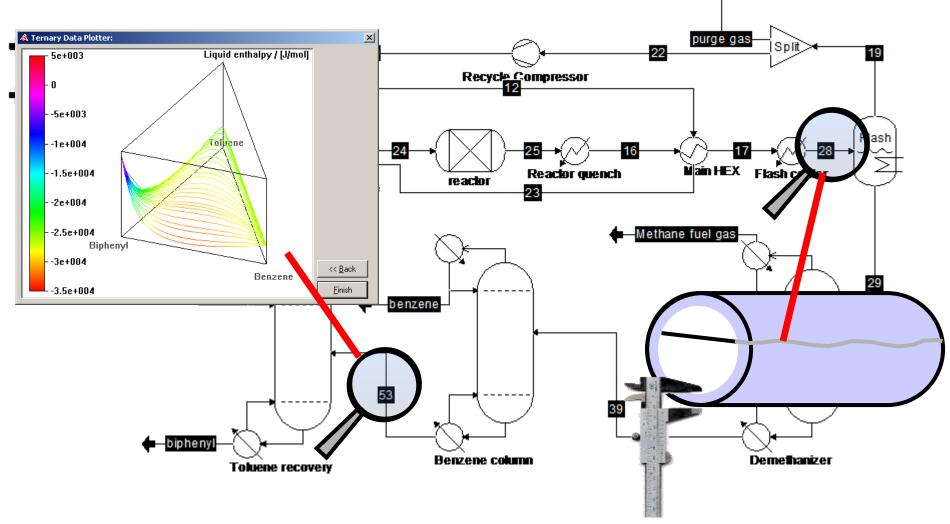
Demethanizer

Example application: overall balances. US Environmental Protection Agency - WAR Algorithm purge gas Units and Streams | Impact Weights | Results Hydroge Split 19 oluene Available Unit Operations Inlet Streams **Outlet Strea** Feed pur ✓ Min Hydrogen purge ga> Toluene Main HEX Flash ✓ furnace benzeng reactor 🗸 biphe Reactor guench Main HEX /.nch Flash cooler Flash cooler ✓ Flash Split Demethanizer Benzene column thane fuel gas ▼ Toluene recovery ✓ Recycle pump Feed pump Recycle Compressor enzene nhenvl

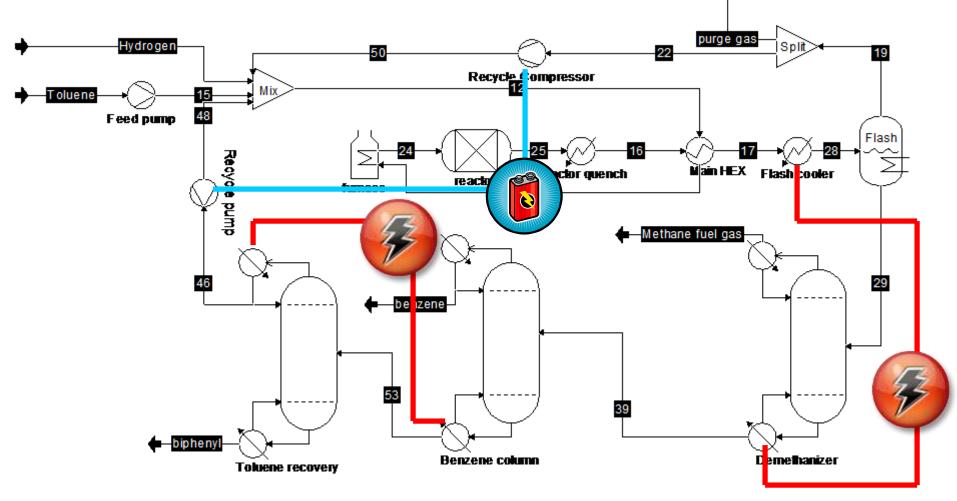
Benzene column

Toluene recovery

Example application: thermodynamic çalculations

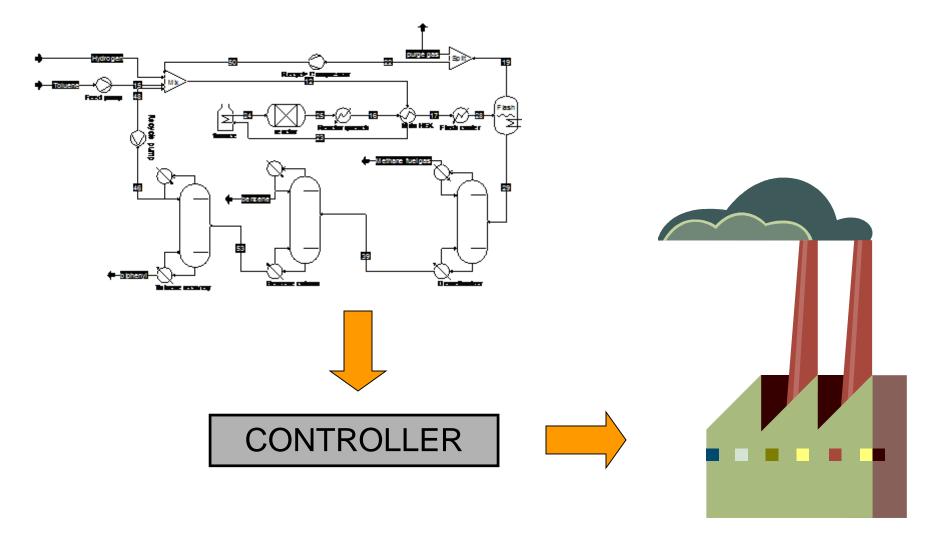


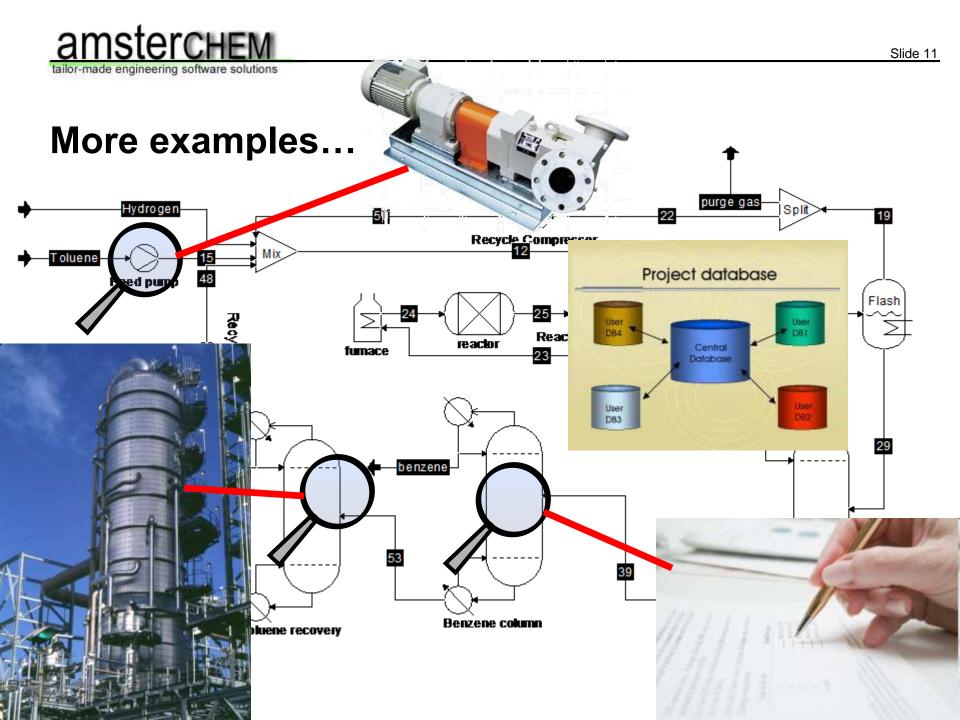
Example application: process integration analysis





Example application: real-time optimization







The architecture: CAPE-OPEN

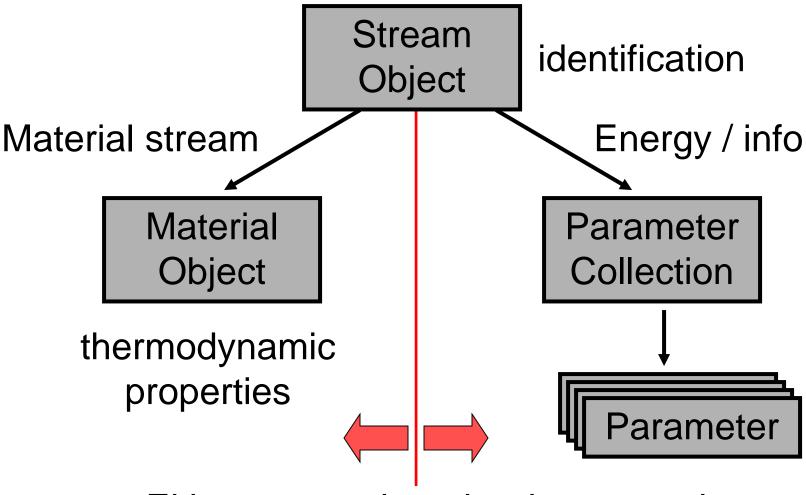
CAPE-OPEN provides us with:

- definitions of a thermodynamic system
- definitions of streams
- > definitions of unit operations
- > common interfaces: utilities, collections, identification, errors, persistence

CAPE-OPEN available in all major simulation platforms



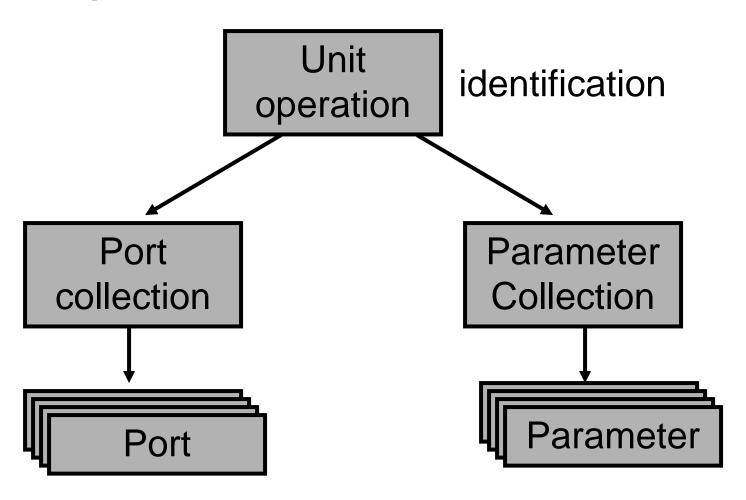
Exposing streams



Either one or the other is exposed

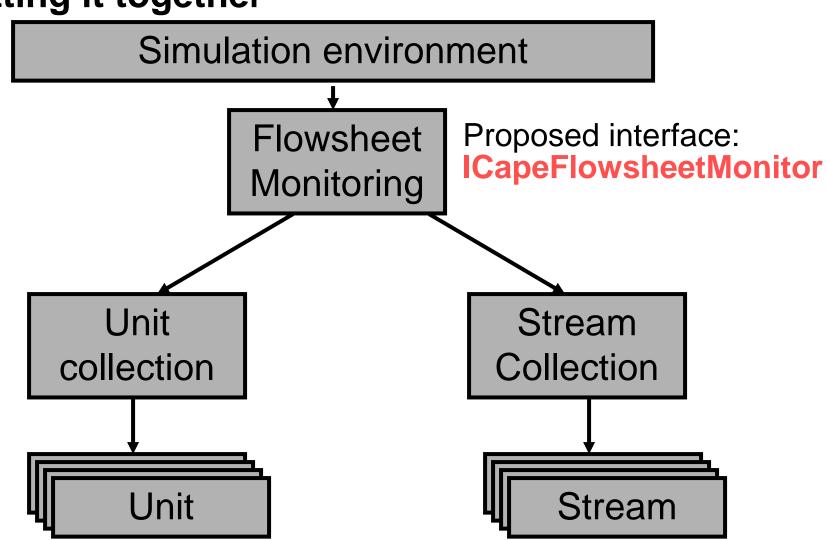


Exposing unit operations



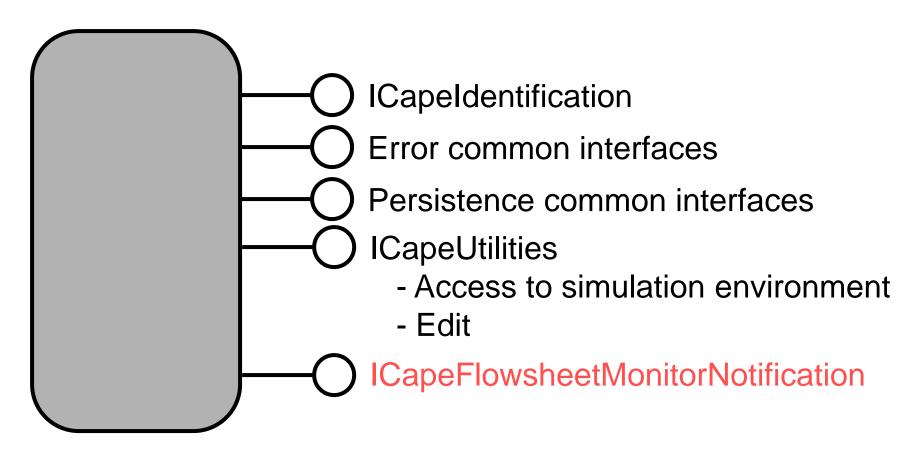


Putting it together



Flowsheet Monitoring Object

PMC software component: expose CAT-ID





Proposed interface:

ICapeFlowsheetMonitorNotification

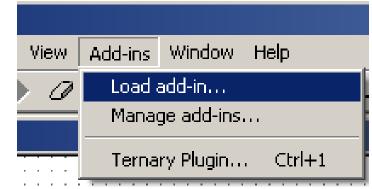
Only required for event driven monitoring objects (not required for manually invoked monitoring objects)

Methods:

- Unit operation added / removed / modified / renamed
- Stream added / removed / modified / renamed
- Flowsheet solved
- Next time step (dynamic simulations only)



Requirements on the PME



- Implement Flowsheet Monitor interface: little impact
- Ability to load and use monitoring objects
- Expose all streams as CAPE-OPEN MO: little impact
- > Expose all unit operations as CAPE-OPEN: medium impact
- Notifications: considerable impact



Current status:

- Proposal has been made
- > IDL available (except for notifications)
- Implementation in COFE (COCO)
- > Two client implementations: TERNYP (COCO) / WAR (EPA)
- Implementations have been tested
- More interested parties in writing client applications

Request to simulation vendors: support in PME!

- Download COCO: http://www.cocosimulator.org/ (or ask for a copy during the workshop)
- ➤ Forum: http://capeopen.19.forumer.com/viewforum.php?f=15
- Contact amsterCHEM for CAPE-OPEN consulting and implementation
- Interoperability testing program: http://www.cocosimulator.org/index_compliancy.html

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- Richard Baur
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- Michel Pons
- William Barrett





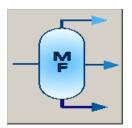


COMSOL Multiphysics 3.5





HTRI Xchanger Suite 5.0



Infochem Multiflash 3.8



PSE gPROMS 3.1.3



ProSim





Simsci-Esscor Pro/II 8.2



SolidSim 1.1



TUV-NEL PPDS v4.1.0.0



VMG Thermo 5.0