Experiences with CAPE OPEN Thermo Interface v.1.0 in BASF in-House Simulator CHEMASIM



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Table of Content

Competitive Engineering



- ProcessNet: The users environment at BASF and users requirements
- General remarks to Interface definitions and Implementations
- Administration of Thermo Systems (TS) and Property Packages (PP)
- Constructing the Material Object (MO)
- Interactions between the MO and the simulator CHEMASIM
- Interactions between the MO and PP
- ⇒ Future requirements

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ProcessNet: The Users Environment at BASF and Users Requirements

Competitive Engineering



- ~ 30,000 PCs at BASF Europe
- ~ 250 heavy users of ProcessNet in Chemical Engineering and Process Design Departments (~ 800 users in total incl. cost eval.)
- ProcessNet integrates commercial and in-house software, e.g.:
 - AspenTech
 - Chemasim (in-house)
 - gProms
 - HTRI
 - HyproTech
 - Kolfluid (in-house)
 - Konver (in-house)

- Multiflash
- PinchExpress
- SuperTarget
- Umberto
- Vali
- Zyqad

ProcessNet: The Users Environment at BASF and Users Requirements (contd.)

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- > 500,000 runs of CHEMASIM per year
- > 50 other utilities (programs) available, e.g.
 - Column Design
 - Heat Exchanger Design
 - Visualization of Physical Data Properties
 - Reconciliation / Fitting of phase equilibrium data
- OPEN CHEMASIM available (http://chemasim.itt.uni-stuttgart.de/); next Update with CAPE OPEN Thermo Interface ?

General remarks to Interface definitions and Implementations

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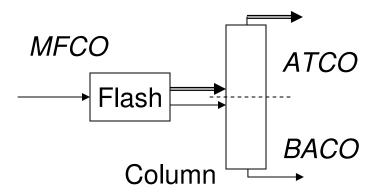
- Many Interfaces (Common, Error, Unit, ThermoSystem, ...)
- Documentation typically for Professional Computer Scientist, not for Technical Programmers
 More & simple Examples needed!
- Communication between Objects nice, but too complicated! ⇒ "KISS"
- Implementation supplier depended: AT ≠ MF (v.1.0)
 - E.g. using PP.GetNumComponents() is supplier dependend
 - Raw COM functions like IUnknown::QueryInterface() should not be necessary
 - Too much help from supplier needed
 - Hidden "standards" of providers implementation (ρ or/and v_{mol} ?)
 - Some properties not always available

Administration of Thermo Systems (TS) and Property Packages (PP)

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- How to manage different Thermo Systems?
 - Interfaces v.1.0 ≠ v.1.1
- For users input files stable expressions are necessary Example Input for simulator:
 - <keyword> <ID> <ProgID> <PathPropertyPackage>
 - E.g. COPP 3 MFCOProperties.MFCOPPack C:\data\MF\hg.mfl (recommended naming convention exists)



Constructing the Material Object (MO)

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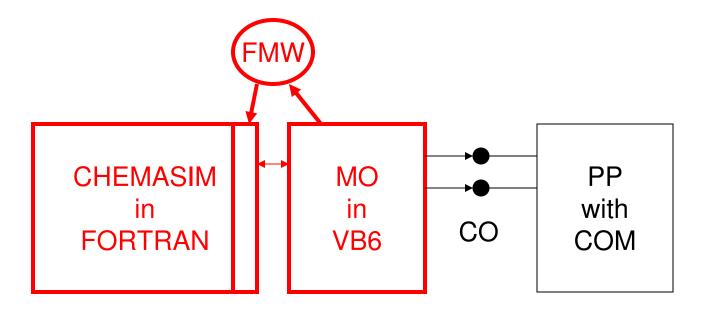
- MO couples Simulator and PP
 - MO is part of the simulator!!!
- Features of the Simulator
 - Component Reduction!
 - Phases! (e.g. 3 liquid phases, polymeres etc.)
- Features of the PP
 - Does the PP support all phases of the simulator and vice versa?
- Problems
 - Efficient administration of component lists
 - Efficient calculation of physical properties
- Our Implementation: in Visual Basic, usage from FORTRAN

Interactions between the MO and the Simulator CHEMASIM

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- Used Software Development Environment: MS Visual Studio v.6
- MO in Visual Basic v.6
- Simulator essantially in Compaq FORTRAN v.6
- COM Interfaces used with the Compaq "Fortran Module Wizard"

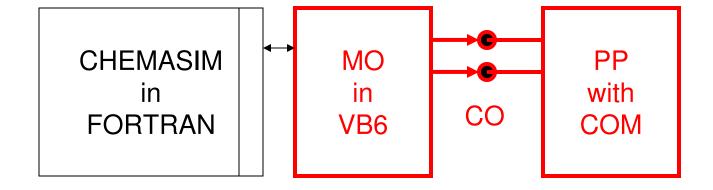


Interactions between the MO and PP

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The Chemical Company

- Communication between MO and PP is very intensive
- V.1.0: Different MOs with different Component Lists needed
- Raw COM functions like IUnknown::QueryInterface() should not be necessary
 - E.g. using PP.GetNumComponents() is supplier dependend
- Debugging mode of PP during developing MO important



⇒ Future Requirements

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- For Providers of Physical Properties Packages
 - More robustness / "Plug & Play" Usage (managing different ThermoSystems)
 - Bug fixing (e.g. VaporPressure AT)
 - Better performance (for low level usage)
 - Take care of three liquid phases
- For the CAPE OPEN Standard itself (Thermo Interface)
 - More precise documentation with simple examples, especially communication between MO and PP (as simple as possible!)
 - Possibility to calculate Physical Properties like Residue Curves and Azeotropic Points instantaneously